**Two-Stage Ejector - Type G**

- Robust structure
- Radial centre balancing by parts 1 and 8
- Operates with 6 segments
- Centre screw 10, can easily be assembled with SW3
- Adaptable sleeve 9

- **Kräftige Konstruktion**
- Radieller Mittenausgleich durch Teil 1 und 8
- Arbeit mit 6 Segmenten
- Mittenschraube 10, leicht montierbar mit SW3
- Anpassbare Hülse 9

- **Kraftig konstruktion**
- Radiell mittutjämning genom del 1 och 8
- Arbetar med 6 segment
- Mittenskruv 10 är lätt att montera med SW3
- Anpassningsbar hylsa 9
**Two-stage ejector type G**

The device is used with advantage in constructions where barelaying moldparts are desired to be fixed in the upper ejector plate.

The following lower ejector plate is used mostly at assembling of the standard ejector pins.

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**Functionaire sequence**

**Advantages**
1. Both ejector assemblies are moved forward simultaneously (H1).
2. The lower ejector plates run further (H2).
3. The lower ejector plates run back by the distance H2.
4. Both ejector assemblies move back simultaneously (H1).

**Installation**

1. Determine stroke H1 and H2.
2. Drill hole D6 and thread D12, machining in clearing holes D7, D9, D10, then remove E and F to specified dimensions (tolerance +0,5/+1)
3. Part 9 and part 10 to the length of H2.
4. Mount part 8 so that it can move.
5. Screw in the two-stage ejector by means SW2 and screw 15.
6. Tighten screw 10 with SW3 and locking.

When dismounting screw 10 must part 3 be unscrewed with SW5.